Zytel® HTN WRF51G30 NC010
HIGH PERFORMANCE POLYAMIDE RESIN

Product Description
Zytel® HTNWRF51G30 NC010 is a 30% glass reinforced, heat stabilized, lubricated, high performance polyamide resin containing Teflon® PTFE micropowder. It is also a PPA resin.

General			
Material Status	• Preliminary Data [1]		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber Reinforcement, 30% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Heat Stabilized	• Ultrasonic Weldable	
RoHS Compliance	• Contact Manufacturer		
Appearance	• Natural Color		
Processing Method	• Injection Molding		
Multi-Point Data	• Isothermal Stress vs. Strain (ISO 11403-1)		
Part Marking Code (ISO 11469)	• >PA6T/XT-GF30SD<		
Product Category	• Glass Reinforced Resins	• Low Wear and Friction Resins	
Part Marking Code (SAE J1344)	• >PPA-GF30SD<		

Physical	Nominal Value Unit	Test Method
Density	1.56 g/cm³	ISO 1183
Molding Shrinkage		ISO 294-4
Across Flow: 2.00 mm	0.70 %	
Flow: 2.00 mm	0.20 %	
Mechanical	**Nominal Value Unit**	**Test Method**
Tensile Modulus (23°C)	10300 MPa	ISO 527-2
Tensile Stress (Break, 23°C)	190 MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.6 %	ISO 527-2
Flexural Modulus (23°C)	9300 MPa	ISO 178
Impact	**Nominal Value Unit**	**Test Method**
Charpy Notched Impact Strength		ISO 179/1eA
-40°C	8.5 kJ/m²	
23°C	10 kJ/m²	
Charpy Unnotched Impact Strength (23°C)	60 kJ/m²	ISO 179/1eU
Notched Izod Impact Strength		ISO 180/1A
-40°C	9.0 kJ/m²	
23°C	9.5 kJ/m²	
Unnotched Izod Impact Strength (23°C)	60 kJ/m²	ISO 180/1U
Thermal	**Nominal Value Unit**	**Test Method**
Heat Deflection Temperature		ISO 75-2/A
1.8 MPa, Unannealed	260 °C	
Melting Temperature [3]	300 °C	ISO 11357-3
CLTE		ISO 11359-2
Flow: -40 to 23°C	0.000016 cm/cm/°C	
Flow: 23 to 55°C	0.000015 cm/cm/°C	
Flow: 55 to 125°C	0.000011 cm/cm/°C	
Transverse: -40 to 23°C	0.000053 cm/cm/°C	
Transverse: 23 to 55°C	0.000058 cm/cm/°C	
Transverse: 55 to 125°C	0.000065 cm/cm/°C	

To find out more, visit plastics.dupont.com or contact the nearest DuPont location.

North America
Tel: +1 302 999-4592
Toll-Free (USA): 800 441-0575

Asia Pacific
Tel: +81 3 5521 2771

Europe/Middle East/Africa
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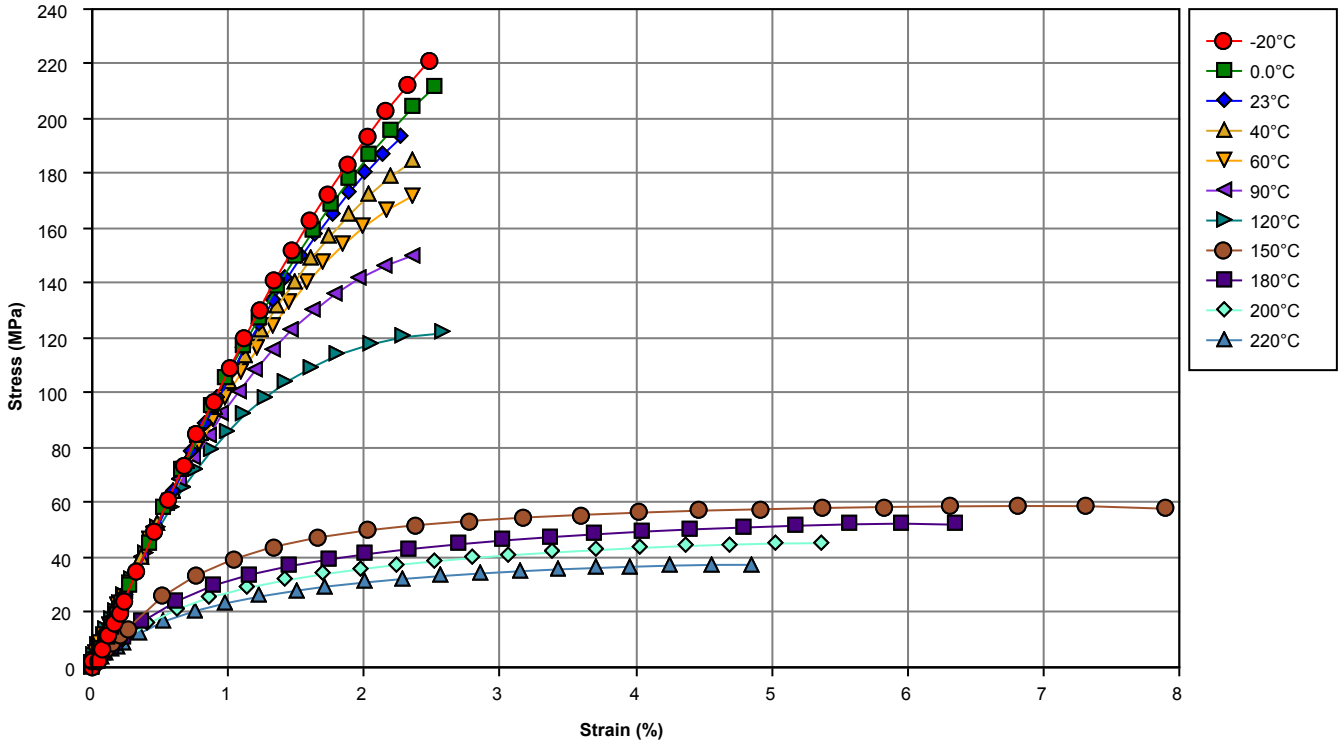
Injection	Nominal Value	Unit
Drying Temperature	100	°C
Drying Time	6.0 to 8.0	hr
Suggested Max Moisture	< 0.10	%
Processing (Melt) Temp	320 to 330	°C
Melt Temperature, Optimum	325	°C
Mold Temperature	140 to 160	°C
Mold Temperature, Optimum	150	°C

Isothermal Stress vs. Strain (ISO 11403-1)



Notes

[1] The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

[2] Typical properties: these are not to be construed as specifications.

[3] 10°C/min

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Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.

ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.

Test temperatures are 23°C unless otherwise stated.

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